







	Commercially pure aluminium	Aluminium alloys	Copper	Copper alloys	Mild steel	Medium carbon steel	Low alloy steel	Through hardening steel	High speed steel	Austenitic stainless steel	Ferritic stainless steel	Duplex stainless steel	PH stainless steel	Martensitic stainless steel	Nickel	Nickel alloys	Niobium	Titanium alloys	Tungsten	Zirconium	
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-  Generally readily weldable
-  Generally readily weldable may require post weld heat treatment
-  Generally readily weldable post weld heat treatment recommended
-  Weldability varies depending upon alloy
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